



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1 Job Sheet 179137-A-A



Part No: D2370-1

Job Qty: 1 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 6/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	1 pcs		6/28/18	0.00	0.00	QC6		
130	Small Fab	1 pcs		6/28/18	0.00	0.93	Small Fab		Sm Bas
140	QC	1 pcs		6/28/18	0.00	0.00	QC5		38
150	Packaging	1 pcs		6/28/18	0.00	0.00	Packaging3		38
160	QC21-SA	1 Ea		6/28/18	0.00	0.00	QC21		38

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DAS
21
9-50

OCT 18 2018

Part Op 130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg

Descriptions: 140 - Check for loose rivet

150 - LOCATION :ST208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2374	Stud	4 Ea (4 ea)	130-Small Fab	5116365
D2378	Bolt	4 Ea (4 ea)	130-Small Fab	5102579
D2484	Locknut	4 Ea (4 ea)	130-Small Fab	5075976
NAS1149D0416J	Washer	4 Ea (4 ea)	130-Small Fab	5001337

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab	D2374	4	28	0
	D2378	4	53	0
	D2484	4	81	0
	NAS1149D0416J	4	2,838	0

Part Specifications

Specifications could not be found.

Plex 10/1/18 10:53 AM dart.leroux.jason

DART
AEROSPACE

1270 ROUTE 100
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114864



Part: D2370-1
Job No: 179137-A-A
Serial No/Batch: S100690

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/11/18